



POWERED BY **UPG**

Inspection Policy

Each coil processed through the tension level line is visually inspected. The team leader will hand “mic” gauge and measure the width of the coil at both the head and tail of the coil. The team leader will also road map any surface defects in the coil. Defects are described as light, medium and heavy in severity. Locations are described as from the east or west edges and at a distance measured from the “head end” of the coil by footage meters on the line. Electronic calipers can be used for more precise measurements as required. Inspection reports are available on every coil run. Formal HFI’s (Hold For Inspection notices) are sent from the Plant Quality Office on coils deemed non prime and require disposition in order to ship.